

A dynamic splash of clear blue water arcs across the top and right side of the slide, with numerous small droplets and bubbles trailing behind it.

# Toledo Regional Water Commission Meeting

August 18, 2022



Successful partnerships start with **Fluid thinking**<sup>®</sup>

Jones & Henry Engineers, Ltd. 3103 Executive Parkway, Suite 300, Toledo, OH 43606



## Study Objectives

- Review previous condition assessment reports
- Develop recommendations for repair or replacement of 78-inch raw water main



## Study Findings

- All segments of 78-inch raw water main require repair or replacement



# Study Findings

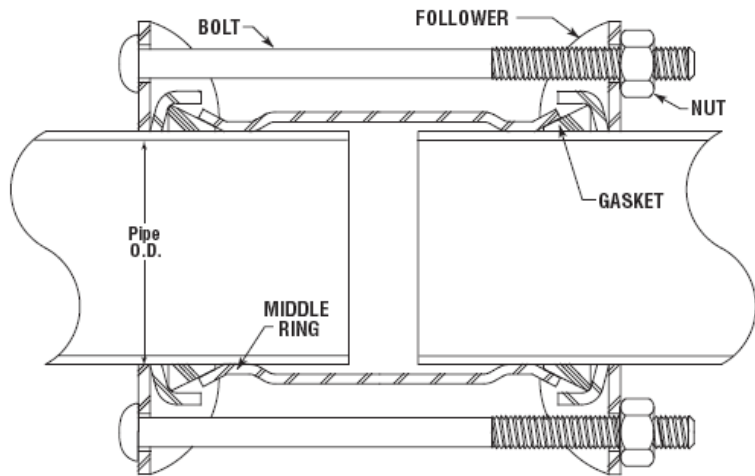
- All segments of 78-inch raw water main require repair or replacement
- Leaks are likely to occur with increasing frequency





# Study Findings

- All segments of 78-inch raw water main require repair or replacement
- Failure of 'Dresser' coupling (pipe joint) is the most catastrophic risk to pipeline





# Study Findings

- Condition Assessment Ranking
  - Repair or replace East segment first
  - Repair or replace West segment second
  - Repair or replace Center segment last
- Evaluated Alternatives for Repair or Replacement
- Recommendation
- Project Cost

# Condition Assessment Technical Criteria

Technical Criteria (Quantitative)				Scoring			
Item	Category		Weighting Factor	Section 1 East	Section 2 Central	Section 3 West	
Total Transient Pressure	PSI	----	----				
	0 - 50	----	1				
	51 - 100	----	2		2		
	101- 150	----	3	3			
Failures	Total	----	----				
	0	----	0	0	0	0	
	≥ 1	----	20				
Leaks	1 - 4	----	2			2	
	5 - 10	----	4		4		
	11 - 20	----	7				
	> 20	----	10	10			
Reduction of Flow	None	----	0				
	Any	----	5	5	5	5	
Pipe Deflection	Deflection < 2.5%	% Pipe Segments < 33%	3	3	3	3	
		33% - 66%	6				
		> 66%	9				
	2.5% - 5%	< 33%	6				
		33% - 66%	9		9	9	
		> 66%	12	12			
	> 5%	< 10%	9	9			
		10% - 20%	12		12	12	
	> 20%	15					
Joint Spalling or Cracking	% Joints < 33%	----	3				
	33% - 67%	----	6				
	> 67%	----	9	9	9	9	
	Total Pipe Sections	----	----				
Pipe CML Cracks or Spalling	< 15	----	1			1	
	16 - 30	----	2		2		
	> 30	----	3	3			
Corrosion Staining	Total Pipe Sections	----	----				
	< 10	----	2	2			
	11 - 20	----	4		4	4	
	> 20	----	6				
External Corrosion	Any	----	20	20	20	20	
Soil Resistivity < 5,000 ohm-cm	% Pipe Sections < 50%	----	2				
	50% - 90%	----	4			4	
	> 90%	----	6				
	Total			6	6		
Total Ranking				82	76	71	
				1	2	3	

# Condition Assessment Technical Criteria

Technical Criteria (Quantitative)				Scoring		
Item	Category		Weighting Factor	Section 1 East	Section 2 Central	Section 3 West
Total Transient Pressure	PSI	----	----			
	0 - 50	----	1			
	51 - 100	----	2		2	
	101 - 150	----	3	3		2
Failures	Total	----	----			
	0	----	0	0	0	0
	≥ 1	----	20			
Leaks	1 - 4	----	2			2
	5 - 10	----	4		4	
	11 - 20	----	7			
	> 20	----	10	10		
Reduction of Flow	None	----	0			
	Any	----	5	5	5	5
Deflection	% Pipe Segments	----	----			
		< 33%	3	3	3	
	< 2.5%	33% - 66%	6			

<b>Total</b>	<b>82</b>	<b>76</b>	<b>71</b>
<b>Ranking</b>	<b>1</b>	<b>2</b>	<b>3</b>

Joint Spalling or Cracking	% Joints	----	----			
	< 33%	----	3			
	33% - 67%	----	6			
	> 67%	----	9	9	9	9
Pipe CML Cracks or Spalling	Total Pipe Sections	----	----			
	< 15	----	1			1
	16 - 30	----	2		2	
	> 30	----	3	3		
Corrosion Staining	Total Pipe Sections	----	----			
	< 10	----	2	2		
	11 - 20	----	4		4	4
	> 20	----	6			
External Corrosion	Any	----	20	20	20	20
Soil Resistivity < 5,000 ohm-cm	% Pipe Sections	----	----			
	< 50%	----	2			
	50% - 90%	----	4			4
	> 90%	----	6	6	6	6

<b>Total</b>	<b>82</b>	<b>76</b>	<b>71</b>
<b>Ranking</b>	<b>1</b>	<b>2</b>	<b>3</b>



# Condition Assessment Subjective Criteria

**Subjective Criteria  
(Social/Economic/Environmental Consequences)**

Criteria	Category	Weighting Factor
Distruption to Public Services and Critical Life/Safety Facilities	High	2
	Medium	1.5
	Low	1.25
Damages to Public Utilities & Roadways	High	2
	Medium	1.5
	Low	1.25
Damages to Landfill	High	2
	Medium	1.5
	Low	1.25
Damages to Natural Systems	High	2
	Medium	1.5
	Low	1.25
Impact/Damage to Commercial Businesses	High	2
	Medium	1.5
	Low	1.25
Impact/Damage to Industrial Business & Major Private Utilities	High	2
	Medium	1.5
	Low	1.25
Impact to Agricultural Properties	High	2
	Medium	1.5
	Low	1.25
Proximity to Alternate Water Source	High	2
	Medium	1.5
	Low	1.25

**Scoring**

	Section 1 East	Section 2 Central	Section 3 West
			1.5
	1.25	1.25	
			2
	1.5	1.5	
			2
	1.25	1.25	
	1.5	1.5	
			1.25
	1.25	1.25	1.5
	1.25		2
		1.5	
	2	2	
			1.25
	1.5	1.5	1.5
<b>Average</b>	1.44	1.47	1.63
<b>Ranking</b>	3	2	1

# Condition Assessment Final Ranking

	<b>Section 1 East</b>	<b>Section 2 Center</b>	<b>Section 3 West</b>
<b>Adjusted Total</b>	117.9	111.6	115.4
<b>Ranking</b>	1	3	2



# Rehabilitation and Replacement Options Summary

- Option A – Do Nothing Leave As Is for Remaining Service Life
- Option B – Rehabilitation Cement Mortar Lining
- Option C – Rehabilitation Carbon Fiber Reinforced Polymer Lining
- Option D – New 78” Steel & Abandon Existing 78” In Place
- Option E – Third Pipeline – New 78” Steel & Leave Existing 78” As Is
- Option F – Third Pipeline – New 78” Steel & HDPE Line Existing 78”



## Discarded Rehabilitation/Replacement Options

- Option G – New 78-Inch Pipeline and New 60-Inch Pipeline in Segment 3
- Option H – Hybrid Option – Rehab with CML Segments 1 & 2, New 78-Inch Segment 3
- Option I – Hybrid Option – Rehab with CFRP Segments 1 & 2, New 78-Inch Segment 3



## Discarded Rehabilitation/Replacement Options

- Option J – Sliplining of Existing 78-Inch Pipeline
- Option K – Segmented Steel Lining of Existing 78-Inch Pipeline
- Pipe Material for 78-inch Pipe
  - Centrifugally Cast Fiberglass Reinforced Polymer Mortar Pipe (FRP)
  - High-Density Polyethylene Pipe (HDPE)
  - Prestressed Concrete Cylinder Pipe (PCCP)
  - Ductile Iron Pipe (DIP)



# Cost Matrix

Replacement / Rehabilitation Options		Costs						Risks							
		Construction Cost	Expected Service Life <sup>(3)</sup>	Repair Cost During Expected Lifespan	Repair Cost After Expected Lifespan up to 100 years <sup>(4)</sup>	Total Service-Year Cost <sup>(1)</sup>	Cost per Service Year	Surface Disruption / Property Issues	Provides Redundancy	Leaks During Expected Service Life	Catastrophic Failure During Expected Service Life	Leaks After Expected Service Life	Catastrophic Failure After Expected Service Life	Pipe Adjacent to Landfill	Construction Changes
"Do Nothing"	Option A - Continue to Operate in Current Condition for Another 100 Years of Service Life	\$ -	30	\$ 6,000,000	\$ 28,000,000	\$ 34,000,000	\$ 1,133,333	High	No	Do Nothing (High)	Do Nothing (High)	Do Nothing (High)	Do Nothing (High)	Yes	N/A
Rehabilitate in Place	Option B - Rehabilitation - for 30 Year Service Life, but operate for 100 years Cement Mortar Lining (CML)	\$ 51,324,000	30	\$ 525,000	\$ 5,950,000	\$ 57,799,000	\$ 1,926,633	Low	No	High	Low	High	Med	Yes	High
	Option C - Rehabilitation - for 50 Year Service Life but operate for 100 years Carbon Fiber Reinforced Polymer (CFRP)	\$ 262,730,000	50	\$ 500,000	\$ 4,250,000	\$ 267,480,000	\$ 5,349,600	Low	No	Med	Low	High	Med	Yes	High
Replace Pipe	Option D - Replacement - for 100 Year Service Life New 78-inch, Abandon In Place Exist 78-inch	\$ 154,201,000	100	\$ 400,000	\$ -	\$ 154,601,000	\$ 1,546,010	High	No	Low	Low	Low	Low	Yes	Low
	Option E - New (3rd Line) - for 100 Year Service Life New 78-inch, Leave Exist 78-inch in Service for 100 Years	\$ 154,201,000	100	\$ 6,400,000	\$ 28,000,000	\$ 188,601,000	\$ 1,886,010	High	Yes	Low	Low	High	High	Yes	Low/High
	Option F - New (3rd Line) - For 100 Year Service on Both Lines New 78-inch, HDPE Lining Exist 78-inch	\$ 227,521,000	100	\$ 600,000	\$ -	\$ 228,121,000	\$ 2,281,210	High	Yes	Low	Low	Low	Low	Yes	Low



# Rehabilitation/Replacement Options Ranking

Best (4) Above Average (3) Average (2) Below Average (1) Worst (0)	Maintain Flow Capacity (Yes or No)	Loss of Service Risk (Leak or Failure)	Construction Cost	Cost per Service Year	Service Impacts During Construction	Construction Risk	Potential for Future Leaks / Repairs	Redundancy (n+1)	Confined Space / Manned Entry Requirements	Construction Duration	Surface / Property Disruption	Total Score	Rank
<b>Weighting Factor</b>	----	10	9	9	7	6	5	4	3	2	1		
Option A - "Do Nothing" Leave "As-Is" for Remaining Service Life	Yes	0	4	4	0	0	0	0	0	4	0	80	4
Option B - Rehabilitation - 30 Year Service Life Cement Mortar Lining (CML)	Yes	2	3	2	0	1	1	0	0	0	4	80	4
Option C - Rehabilitation - 50 Year Service Life Carbon Fiber Reinforced Polymer (CFRP)	Yes	3	0	0	0	1	3	0	0	1	4	57	6
Option D - Replacement - 100 Year Service Life New 78-inch, Abandon In-Place Exist 78-inch	Yes	4	2	3	4	4	4	0	4	4	1	178	1
Option E - New (3rd Line) - 100 Year Service Life New 78-inch, Leave Exist 78-inch "As-Is" for Remaining Service Life	Yes	4	2	2	4	4	0	4	4	4	0	164	2
Option F - New (3rd Line) - 100 Year Service Life New 78-inch, HDPE Lining Exist 78-inch	Yes	4	1	1	4	4	4	3	4	2	1	159	3



## Recommended Option D

- New 78-inch steel pipe
- Highest ranking alternative
- 100 year service life
- Lowest cost per year of service life
- Minimizes risk of interruption to service area





# Cost – Option D

Items		Amount
1	Segment 1: LSPS to Curtice Rd 78" Pipe Line (17,000 LNFT)	\$30,260,000
2	Segment 2: Curtice Rd to Wynn Rd 78" Pipe Line (16,500 LNFT)	\$29,370,000
3	Segment 3: Wynn Rd to WTP 78" Pipe Line (8,900 LNFT Open Cut)	\$15,842,000
3	Segment 3: Wynn Rd to WTP 78" Pipe Line (4,600 LNFT Tunneling)	\$18,400,000
4	Low Service Pumping Station -Modification	\$4,837,440
5	North Curtice Road Crossover -New	\$7,320,147
6	Wynn Road Crossover -New	\$7,320,147
7	Collins Park Water Treatment Plant -Modification	\$5,265,715
<b>Subtotal</b>		<b>\$118,616,000</b>
<b>Contingencies</b>		<b>30%</b> <b>\$35,585,000</b>
<b>Subtotal Construction Cost</b>		<b>\$154,201,000</b>
<b>Inflation to Mid Point of Phasing</b>		<b>6%</b> <b>\$9,252,000</b>
<b>Total Construction Cost</b>		<b>\$163,453,000</b>
<b>Engineering Services</b>		<b>6%</b> <b>\$9,807,000</b>
<b>Total Probable Project Cost</b>		<b>\$173,260,000</b>



# Recommended Phasing & Associated Cost

Items		Amount
1	Segment 1: LSPS to Curtice Rd 78" Pipe Line (17,000 LNFT)	\$30,260,000
2	Segment 3: Wynn Rd to WTP 78" Pipe Line (8,900 LNFT Open Cut)	\$15,842,000
3	Segment 3: Wynn Rd to WTP 78" Pipe Line (4,600 LNFT Tunneling)	\$18,400,000
4	Connections to Existing Wynn Rd, Curtice Rd, and LSPS 78" Pipe Line	\$1,308,409
5	Collins Park Water Treatment Plant -Modification	\$5,265,715
<b>Subtotal</b>		<b>\$71,077,000</b>
Contingencies		30% \$21,323,000
<b>Subtotal Construction Cost</b>		<b>\$92,400,000</b>
Inflation to Mid Point of Phasing		6% \$5,544,000
<b>Total Construction Cost</b>		<b>\$97,944,000</b>
Engineering Services		6% \$5,877,000
<b>Total Probable Project Cost</b>		<b>\$103,821,000</b>